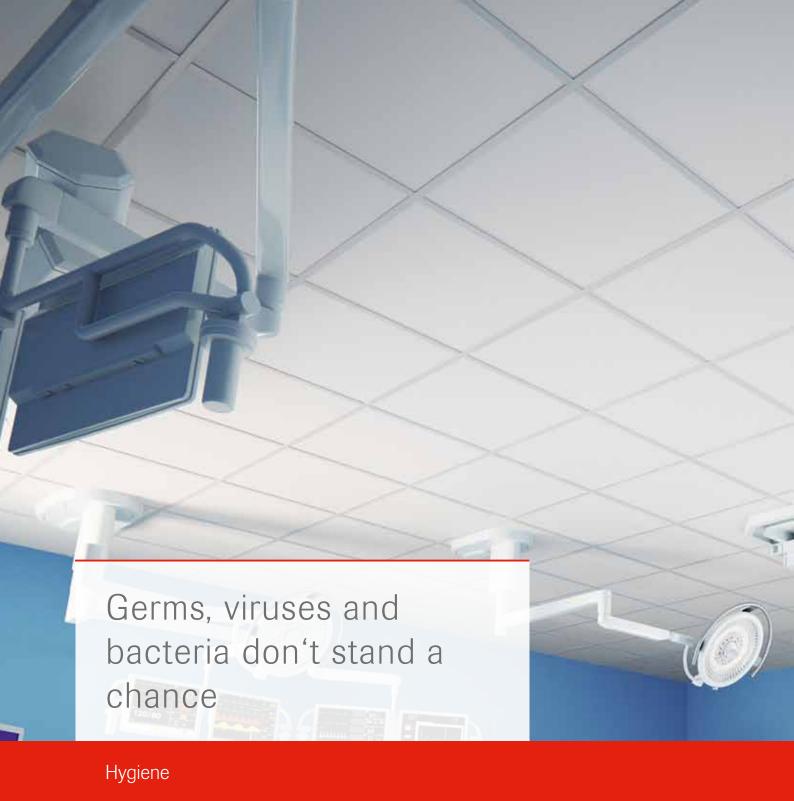
# Ceilings for hygiene areas, clean rooms and high humidity areas







For applications in areas that are particularly sensitive in terms of hygiene, we offer ceiling tiles with different hygienic properties depending on the requirements and specific design, e.g.:

- Clean room suitability up to ISO 4 (ISO 14644-1)\*
- Disinfectability
- Bactericidal and fungicidal properties on the inside as well
- Active control of germs, viruses and bacteria

We have put our Sanitas 02 and Humancare ceiling tiles through the most stringent series of tests currently required worldwide. The tests are in accordance with NF S 90-351:2013-04. Following the successful test, both surfaces are suitable for the highest risk areas (level 4) in the healthcare sector.

\* OWAtecta up to ISO 1





# Cleanliness in sensitive areas

# Cleaning and disinfectability

Our tiles, which are manufactured using the wet-felt process have an extremely low filtering effect, which means that by design, less dirt is trapped in the ceiling.

However, if deposits do accumulate over time on the surface of the ceiling, all OWAcoustic® surfaces can be vacuumed, dusted or cleaned with a damp OWA sponge.

We have developed ceiling tiles for special applications that are disinfectable, display increased stability to repeated cleaning processes or are suitable for large-scale cleaning with a high-pressure cleaner.

More information about the cleaning construction can be found in the brochure no. 9989.

# Even in difficult climatic conditions

# Resistance to humidity and dimensional stability

Depending on the chosen product line, thickness and design, our ceiling tiles are humidity-resistant up to a relative humidity of up to:

- 70 % short-term
- 90 % short-term
- 95 % short-term
- 95 % permanently, or
- 100 % short-term

The regional climate and local conditions at the site will determine which humidity resistance requirements your chosen product will need to meet. If you are in any doubt please consult your adviser, who will be happy to help you choose the right product.

We continuously test the humidity resistance of our ceiling tiles in-house. Throughout the process, the tiles are exposed for a period of several consecutive days to the corresponding temperatures and humidity levels, and their dimensional stability is documented continuously. Only tiles that satisfy the requirement criteria are released for sale.

We offer a 10-year guarantee on the dimensional stability of our tiles.



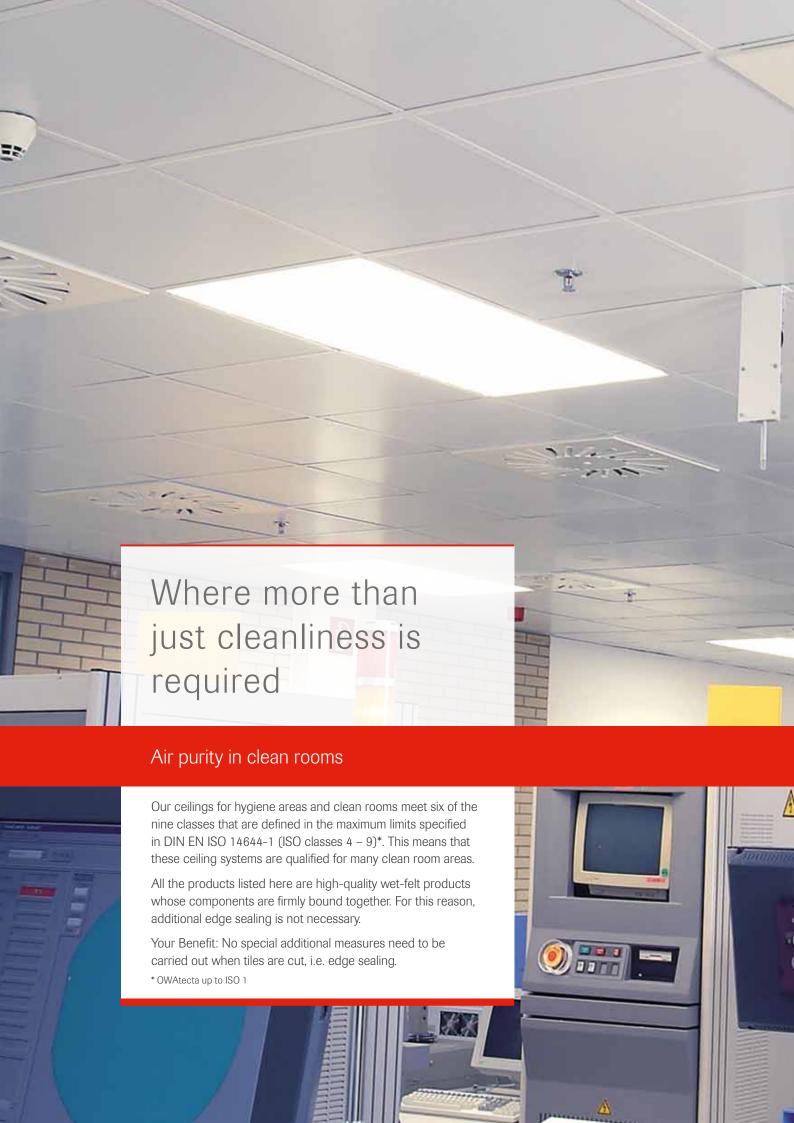


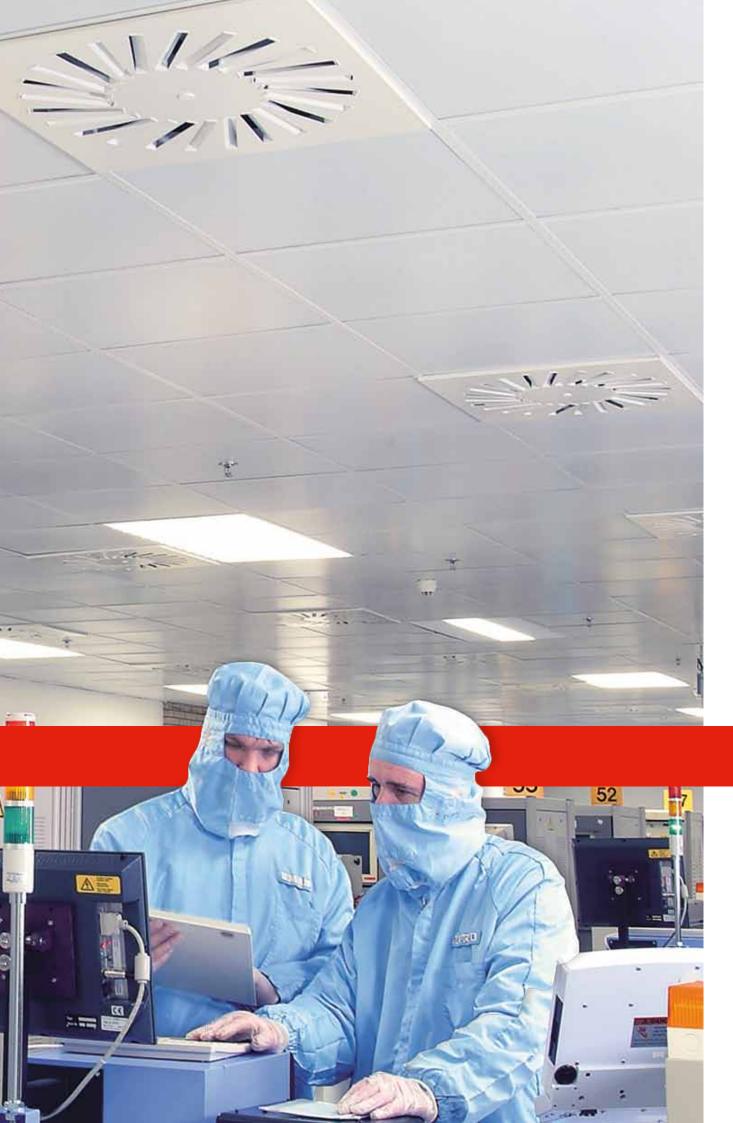
is allowed to supply us with raw materials, energy and consumables.

Almost all OWAcoustic® ceiling tiles are 100% recyclable.

As part of our OWA green circle, we feed the tiles back into our production process within a cradle-to-cradle process.

For more information about the environment and sustainability, please visit our website at http://www.owa.de/de/umwelt/ or read our brochure DS 9100 Company – Products –





Ceilings for clean rooms	Hygienic equipment*	Disinfectability	Clean room suitability (DIN 14644-1)	Dry cleaning	Damp cleaning	Wisp rubbing	
Humancare   Sinfonia $\alpha_{\rm W} = 0.85$   NRC = 0.85	X	X	ISO 4	X	X		
Sanitas® 02   Plain $\alpha_{\rm W} = 0.15$   NRC = 0.15	X	X	ISO 4	X	X	X	
Sanitas® 02   Constellation $\alpha_{\rm W} = 0.70$   NRC = 0.70				Х	X	X	
$\begin{array}{l} \text{Universal} \\ \alpha_{_W}  = 0.55 \mid \text{NRC} = 0.55 \end{array}$			ISO 4	X	X		
OWAlux®   white aw = 0.15   NRC = 0.15		X	ISO 4	X	X		
OWAlux®   silver $\alpha_{\rm W} = 0.15$   NRC = 0.15			ISO 4	Х			
OWAtecta® metal ceilings	pressure enviro	e of metal ceilings of nments and resistan ut this can be found	ce to chemicals.				/e

# Ceilings for high humidity areas

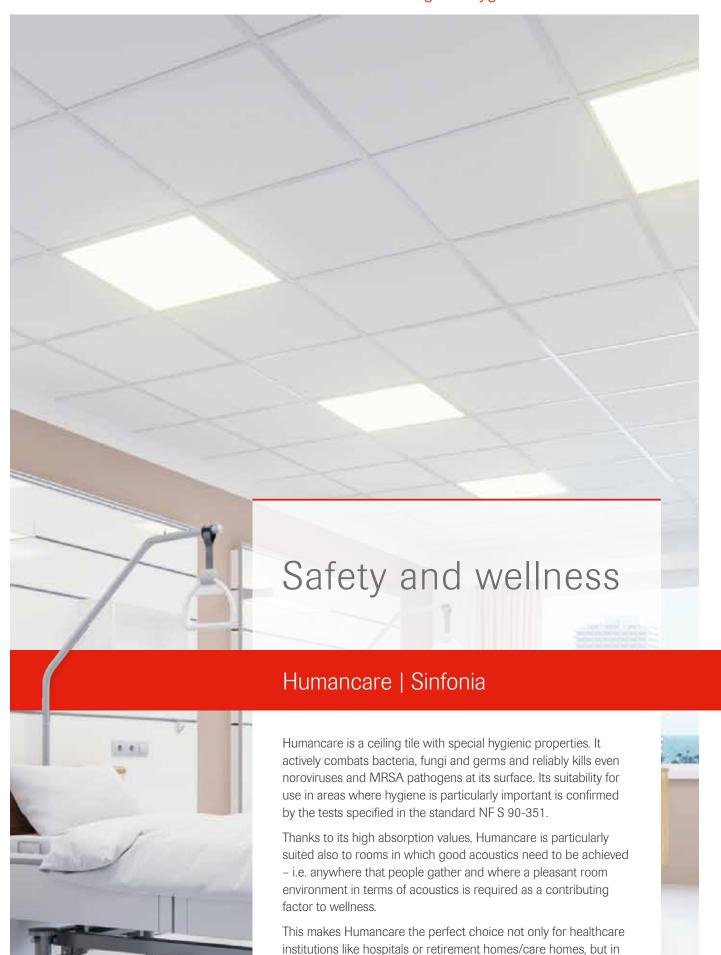
Mavroc®   Constellation $\alpha_{_{W}} = 0.70 \mid NRC = 0.70$				
Mavroc®   Cosmos/O $\alpha_{\rm W} = 0.15$   NRC = 0.15		X	X	
$\frac{\text{Mavroc}^{\$} \mid \text{Cosmos/N}}{\alpha_{_{\text{W}}} = 0.65 \mid \text{NRC} = 0.65}$				
$\begin{array}{l} \text{Ocean} \\ \alpha_{_W} = 0.95 \mid \text{NRC} = 0.90 \end{array}$		X	X	

<sup>\*</sup> Tiles with hygienic equipment actively combat bacteria, germs and viruses. More information can be found on the relevant product pages.

 $<sup>{\</sup>color{blue} \blacktriangle}$  More information about the cleaning constructions can be found in the brochure DS 9989.

High- pressure cleaning** ▲	Resistance to humidity	Emissions	Recommended areas for use	Page
	95% short-term	Formaldehyde: < 5 µg/m³ (ISO 16000) Class: FH I / TVOC I / PM I (ISO 18177)	Hospitals Nurseries Schools Retirement homes/care homes Fitness areas	10 - 11
	95 % short-term	Formaldehyde: < 5 µg/m³ (ISO 16000) Class: FH I / TVOC I / PM I (ISO 18177)	00) Retirement homes/care homes OC I / PM I Laboratories	
	95 % short-term	Formaldehyde: < 5 µg/m³ (ISO 16000) Class: FH I / TVOC I / PM I (ISO 18177)	Hospitals Retirement homes/care homes Laboratories Sterile and hygiene areas	12 - 13
	95 % short-term	Formaldehyde: < 5 µg/m³ (ISO 16000) Klasse: FH I / TVOC I / PM I (ISO 18177)	Hospitals Retirement homes/care homes Laboratories Sterile and hygiene areas	14 - 15
X	95 % short-term	Formaldehyde: < 5 µg/m³ (ISO 16000) Class: FH I / TVOC I / PM I (ISO 18177)	Precision engineering industry Optical industry Electronic high-tech manufacturing areas Hospitals Food industry Laboratories Sterile and hygiene areas	16 - 19
X	95 % short-term	Formaldehyde: < 5 µg/m³ (ISO 16000) Class: FH I / TVOC I / PM I (ISO 18177)	Precision engineering industry Optical industry Electronic high-tech manufacturing areas Hospitals Food industry Laboratories Sterile and hygiene areas	16 - 19

95 % permanent	Formaldehyde: < 5 µg/m³ (ISO 16000) Class: FH I / TVOC I / PM I (ISO 18177)	Swimming pools Changing rooms Sanitary facilities Wellness facilities	20 - 21
100 % short-term	Formaldehyde: < 5 µg/m³ (ISO 16000) Class: FH I / TVOC I / PM I (ISO 18177)	Swimming pools Changing rooms Sanitary facilities Wellness facilities Objects with increased requirements for humidity resistance and room acoustics	22 - 23



particular also for nurseries and schools.

Material



Humancare | Sinfonia

**Reaction to fire** A2-s1,d0 in accordance with EN 13501-1

**Thickness** 15 mm nom.

**Colour** White

Light reflectionApprox. 87 (ISO 7724-2, ISO 7724-3)

**Sound reduction\*** 28 dB up to 46 dB, CAC 30 dB

**Sound absorption**  $\alpha_{\rm w} = 0.85 \mid {\sf NRC} = 0.85$ 

Moisture resistance up to 95 % RH

Reaction to fire\* up to REI 60 (EN 13501-2)







Mineral tile, fleece covered

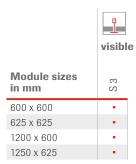








#### Possible sizes and system combinations



#### **Further information**

#### Benefits:

- Compliance with test standard NFS 90-351 in accordance with the stricter classification criteria of the current revision 2013-04
  - Clean room class ISO 4 in accordance with ISO 14644-01:1999
  - Decontamination class CP(0.5) 5
  - Bacteriological purity class M1 or M10
  - => Suitable for all rooms up to the highest risk zone 4
- Compliance with the internationally recognised JIS-Z-2801 standard (up to 5-log reduction)
- Additionally: active combating of the multiresistant hospital pathogen MRSA and the murine norovirus
- 100% recyclable as part of OWA green circle

#### Disinfectability:

Even without additional measures, Humancare actively combats bacteria, viruses and fungi. But for applications requiring additional disinfectability, you can also treat the tiles with spray disinfection\*. Please feel free to request the corresponding test report from us.

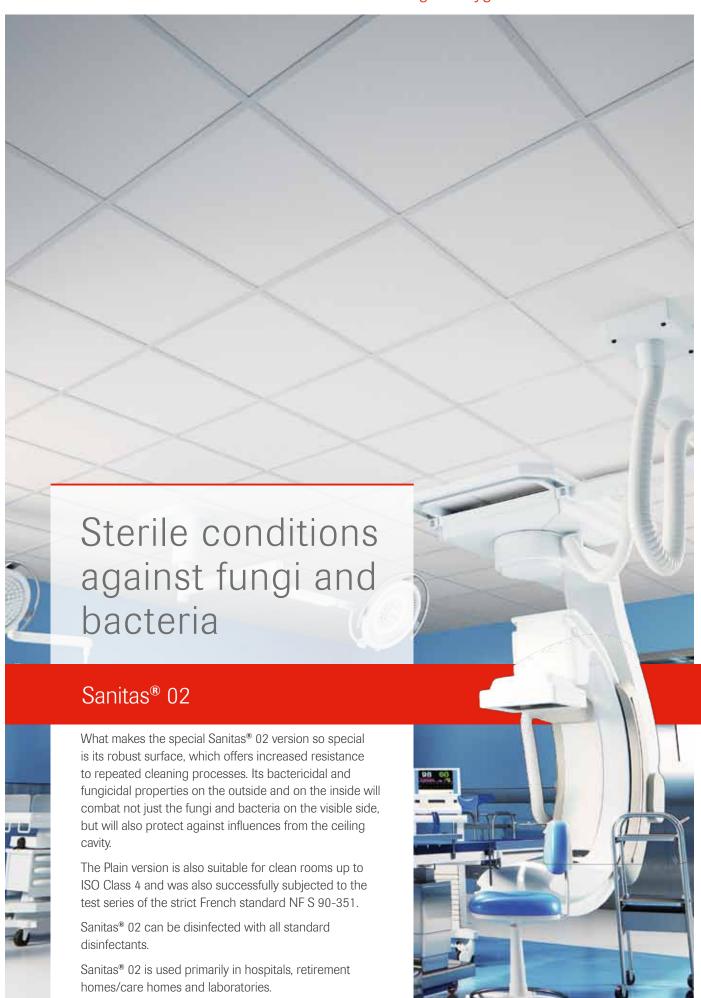
\* Two spray applications (standard commercially available handheld spraying device) with e.g. 10 % ACTICIDE\*-BAC-50-M solution or Meliseptol\* (44% ethanol solution) Actively combats noroviruses and MRSA pathogens

Tested in accordance with NF S 90-351:2013/04 and JIS Z 2801

disinfected

For detailed information, refer to the corresponding brochure no. 9986.

<sup>\*</sup> dependent on system, soffit and other factors



Sanitas® 02

Mineral tile Material Reaction to fire A2-s1,d0 in accordance with EN 13501-1 **Thickness** 15 mm nom. Colour White **Light reflection** Approx. 91 (ISO 7724-2, ISO 7724-3) (Dessin Plain) Approx. 88 (ISO 7724-2, ISO 7724-3) (Dessin Constellation) Sound reduction\* 35 dB up to 49 dB, CAC 37 dB (Dessin Plain) 31 dB up to 49 dB, CAC 33 dB (Dessin Constellation) Moisture resistance up to 95 % RH Reaction to fire\* up to F 120 (DIN 4102) up to REI 180 (EN 13501-2)

Surface example | Sanitas 02 | Plain

 $\alpha_{\rm w} = 0.15 \mid {\sf NRC} = 0.15$ 

 $\alpha_{w} = 0.70 \mid NRC = 0.70$ 



Possible sizes and system combinations



Sanitas 02 | Constellation

	1	1
	visibl	е
Module sizes in mm	S S	S 3a
600 x 600	•	•
625 x 625	•	•
1200 x 600	•	•
1250 x 625		

## **Further information**

Sanitas 02 | Plain (ISO 4)

#### Benefits (Plain design):

- Compliance with test standard NF S 90-351 in accordance with the stricter classification criteria of the current revision 2013-04
  - RClean room class ISO 4 ISO 14644-01: 1999
  - Decontamination class CP(0.5) 2
  - Bacteriological purity class M1 or M10
  - => Suitable for all rooms up to the highest risk zone 4
- Additionally: active combating of the multiresistant hospital pathogen MRSA and the murine norovirus
- Protects against factors from the ceiling cavity
- 100 % recyclable as part of OWA green circle

# Cleaning/suitability for wipe-cleaning (both surfaces):

The surface can be dusted, vacuumed or cleaned with an OWA sponge with no loss of efficacy. Increased resistance to repeated cleaning processes (500 washing cycles following the "Gardner Test")

#### Disinfectability:

Disinfectable with all standard alcohol-based and aldehyde-based disinfectants. A report from the Institute for Medical Microbiology and Hospital Hygiene in Marburg in accordance with the guidelines of the DGHM\* is available.

\* Deutsche Gesellschaft für Hygiene und Mikrobiologie, German Association of Hygiene and Microbiology

A report on dry and wet abrasion resistance in accordance with ASTM D2486 is available. (Report no. 815\_1640A)

A report on suitability for wipecleaning in accordance with ASTM D4828 is available. (Report no. 815\_160A)

#### Response to microbial contamination:

The bactericidal and fungicidal properties of the outside and inside were confirmed. An expert opinion from Dr. Weßling Laboratorien GmbH is available.



Prof. Dr. R. Mutters Institute for Medical Microbiology and Hospital Hygiene, Philipps University Marburg

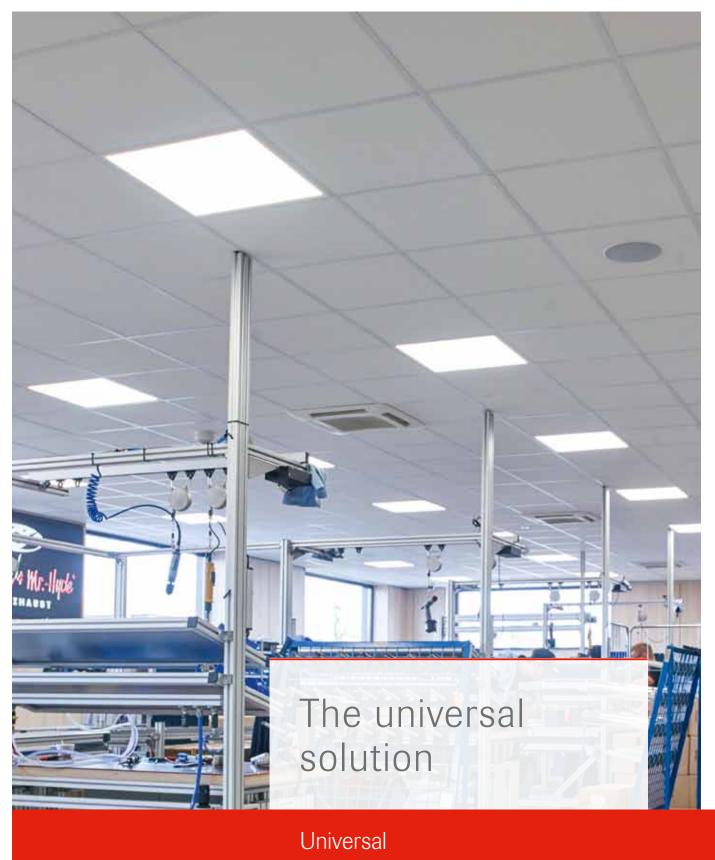


Actively combats noroviruses and MRSA pathogens

Tested in accordance with NF S 90-351:2013/04 and JIS Z 2801

(Plain design)

<sup>\*</sup> dependent on system, soffit and other factors





The name says it all – "Universal" is a universal tile that can be used everywhere. The Universal tile owes its good acoustic properties to the much finer needling in comparison to other tiles, and it is also suitable for use in rooms up to clean room class ISO 4 (ISO 14644-1).

Universal 15



Material

Reaction to fire

Thickness

Colour

**Light reflection** 

Sound reduction\*

Sound absorption

Moisture resistance

Reaction to fire\*

Mineral tile

A2-s1,d0 in accordance with EN 13501-1

15 mm nom.

White

Approx. 91 (ISO 7724-2, ISO 7724-3)

31 dB up to 49 dB, CAC 33 dB



 $\alpha_{\rm w} = 0.55 \mid {\sf NRC} = 0.55$ 



up to 95 % RH



up to F 120 (DIN 4102)

up to REI 180 (EN 13501-2)

Universal















#### Possible sizes and system combinations

Module sizes	visible		
in mm	S		
600 x 600	•		
625 x 625	•		
1200 x 600	-		
1250 x 625	•		

## **Further information**

#### Cleaning:

Universal can be vacuumed, dusted or wiped clean with a damp OWA sponge.

#### **Test passed: suitable for clean rooms**

Universal is certified for clean room class ISO 4 (ISO 14644-1:2015). This makes it suitable for use in clean rooms. Please feel free to request the corresponding test certificate from us.

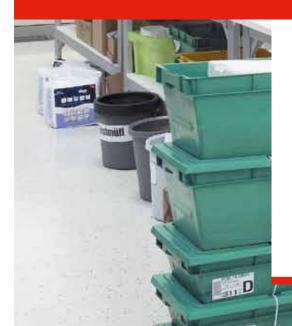
Universal is a high-quality wet-felt product whose components are firmly bound together. For this reason, edge sealing is not necessary.



<sup>\*</sup> dependent on system, soffit and other factors



# OWAlux®



These tiles meet the highest standards in terms of cleanliness and hygiene. This is all down to the smooth, foil-laminated surface, which largely prevent any deposits of dirt or bacteria. Special advantage: the tiles are very resilient and tough, and can be easily cleaned.

## Areas of use:

- Hospitals
- Retail / food industry
- Laboratories
- Sterile and hygiene areas
- Damp rooms

Material Reaction to fire

**Thickness** Colours

**Light reflection** 

Sound reduction\* Moisture resistance

Reaction to fire\*

Mineral tile, film laminated

A2-s3,d0 nach DIN EN 13501-1 (white) A2-s1,d0 in accordance with EN 13501-1 (silver)

15 mm nom.

Silver, white

White: approx. 86 (ISO 7724-2, ISO 7724-3)

35 dB up to 49 dB, CAC 37 dB



up to 95 % RH



up to F 120 (DIN 4102) up to REI 180 (EN 13501-2)

Surface example | OWAlux | white





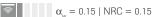






17













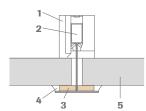
OWAlux | silver

OWAlux | white

#### Possible sizes and system combinations

Module sizes in mm	visible
600 x 600	
625 x 625	-
1200 x 600	•
1250 x 625	-

### **Construction example:**



- 1 Hold down clip
- Main tee and cross tee
- Permanently elastic foam compression strip, if required
- Silicone rubber (or equivalent), if required
- Mineral tile, film laminated

#### **Further information**

#### Cleaning:

The ceiling tiles are cleaned differently depending on the design. All OWAlux® surfaces can be vacuumed or dusted. The OWAlux® | white version can also be wiped clean with a damp OWA sponge.

#### **High-pressure cleaning:**

OWAlux® tiles are suitable for large-scale cleaning with a high-pressure cleaner - with a maximum water temperature of 38°C and a maximum operating pressure of 40 bar. The cleaning jet is predefined by a flat nozzle. The nozzle spraying angle is 30°, the minimum distance is 40 cm.

For this type of cleaning, installation with a seal is required (see page 17). If the tiles are dirty or covered with aggressive media (alkaline solutions, acids, fat/grease etc.), it may not be possible to preserve the highquality appearance after cleaning.

#### **Temperature resistance:**

Up to 50°C in the area of the ceiling tile.

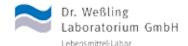
#### Disinfectability:

According to an expert opinion from Dr. Weßling Laboratories in Altenberge, OWAlux® | white tiles can be classified as having very good disinfectability.

## Test passed: suitable for clean rooms

OWAlux® is certified for clean room class ISO 4 (ISO 14644-1:2015). This makes it suitable for use in clean rooms. Please feel free to request the corresponding test certificate from us.

OWAlux® is a high-quality wet-felt product whose components are firmly bound together. For this reason, edge sealing is not necessary.



<sup>\*</sup> dependent on system, soffit and other factors

#### Air purity in clean rooms

The contamination of products and production processes due to airborne particles is monitored to a certain, appropriate level in clean rooms and in corresponding clean room areas. Particularly in the fields of aerospace, microelectronics, pharmaceuticals and the food industry, these types of clean room are used in sensitive production processes.

Construction materials for clean rooms are therefore subject to special requirements in terms of air purity – and this is expressed in minimal emissions of airborne particles. Our OWAlux® ceilings meet six of the nine classes that are defined via the maximum limits specified in DIN EN ISO 14644-1 (ISO classes 4-9). This means that these ceiling systems are qualified for many clean room areas. The following overview helps to explain this:

#### Comparison of DIN EN ISO 14644-1 classification with other standards and codes

The table below shows a comparison between DIN EN ISO 14644-1 and the EC GMP guidelines as well as the US Federal Standard 209E. The US standard was withdrawn in 2001 and is provided as a guide only.

Nomenclature			Maximum permitted particle count according to DIN EN ISO 14644-1 based on different particle sizes		
EN ISO 14644-1	EG-GMP "at rest"	EG-GMP "in operation"	US Fed. Standard 209E*	0.5 μm	
1	,,	<b>,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,</b>		pro m³	pro cbf*
2				4	0.1
3				35	1
3			1	35	1
4				352	9.9
4			10	353	10
				3.520	100
5	Α			3.520	100
5		В		3.520	100
			100	3.530	100
6				35.200	997
0			1.000	35.300	1.000
				352.000	9.972
7	С			352.000	9.972
,		В		352.000	9.972
			10.000	352.000	10.000
				3.520.000	99.716
8	D			3.520.000	99.716
o o		С		3.520.000	99.716
			100.000	3.520.000	100.000
9				35.200.000	997.167

<sup>\*</sup> cubicfoot

#### **EN ISO 14644-1**

EN ISO 14644-1 only deals with air purity in terms of particulates. It forms part of the standard 14644, which in turn forms part of a series of standards and rulings (e.g. EC GMP guidelines) that cover the monitoring of contamination in clean rooms. Above and beyond this, there are many further requirements in terms of the temperature, pressure and humidity conditions in clean rooms, as well as in terms of the planning, operation and monitoring of clean rooms.

In individual cases, additional requirements or special restrictions may be imposed by the responsible regulatory authorities, which will result in corresponding additional testing requirements. The tests described in this publication relate only to the particulate emissions behaviour of OWAlux® tiles.

#### Sealing measures (e.g. during high-pressure cleaning)

The tile contact surface areas, ceiling mounting parts and connections to adjacent components must be sealed in accordance with the requirements. The foam compression strip used should be a closed-cell, crosslinked polyethylene foam compression strip in white, size 3 x 9 mm, which is self-adhesive on one side (no. 8900). All OWAlux® tiles are to be equipped with hold down clips (no. 819) on the rear. The wall trim should be executed with the angled profile no. 57, wall spring clip no. 5210 and the seal described below.

In the event of a potential pressure load on the ceiling, the permanent negative pressure or overpressure must not exceed 40 Pa. The suspension must be executed with Nonius hangers. The quality of the sealing measures depends on the care of the person performing the work.

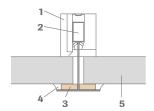
#### Note:

The use of sealing materials can result in a change in the building material classification in accordance with DIN EN 13501-1. The type of sealing system used should be adapted to suit the usage needs of the relevant clean room.

In cases where only the particulate emissions behaviour is relevant, the sealing tape and acrylic sealing can be omitted.

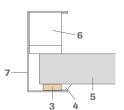
#### Construction example for versions with a seal

#### **Cross-section:**

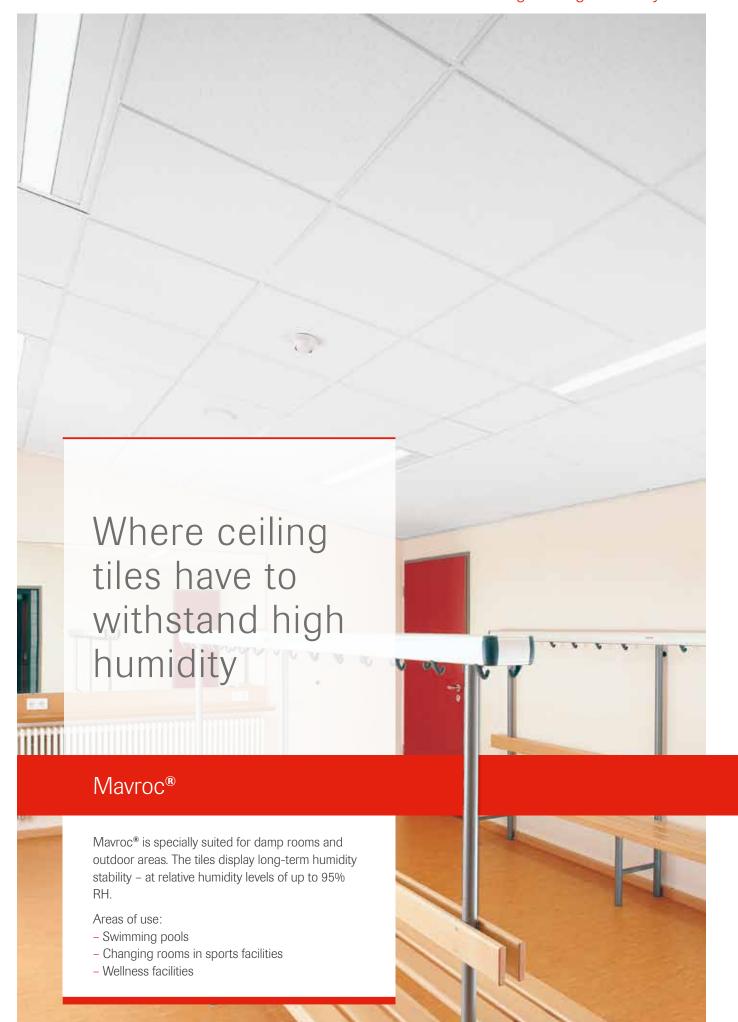




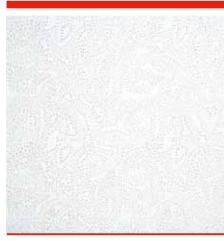
# Wall trim:



- 1 Hold down clip
- 2 Main tee and cross tee
- **3** Permanently elastic foam compression strip, if required
- 4 Silicone rubber (or equivalent), if required
- 5 Mineral tile, laminated with aluminium
- **6** Wall spring clip no. 5210
- 7 Wall angle no. 57



Mavroc<sup>®</sup> 21



Surface example | Mavroc | Constellation

Material Mineral tile

**Reaction to fire** A2-s1,d0 in accordance with EN 13501-1

**Thickness** 15 mm nom.

**Colour** White

**Light reflection** Approx. 88 (ISO 7724-2, ISO 7724-3) (Constellation)

Approx. 84 (ISO 7724-2, ISO 7724-3) (Cosmos)

31 dB up to 49 dB, CAC 33 dB (Constellation/Cosmos/N) 35 dB up to 49 dB, CAC 37 dB (Cosmos/O)

Moisture resistance Stable up to 95% RH, permanently

**Reaction to fire\*** up to F 120 (DIN 4102) up to REI 180 (EN 13501-2)

Sound reduction\*





















 $\alpha_{w} = 0.15 \mid NRC = 0.15$ 



Mavroc | Constellation

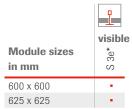


Mavroc | Cosmos/N



Mavroc | Cosmos/O

## Possible sizes and system combinations



<sup>\*</sup> other systems can only be used to a limited extent

#### **Further information**

#### **Construction:**

We recommend using the corrosion-protected OWAconstruct® System S 3e in accordance with the requirements and room-climate conditions of the intended application area.

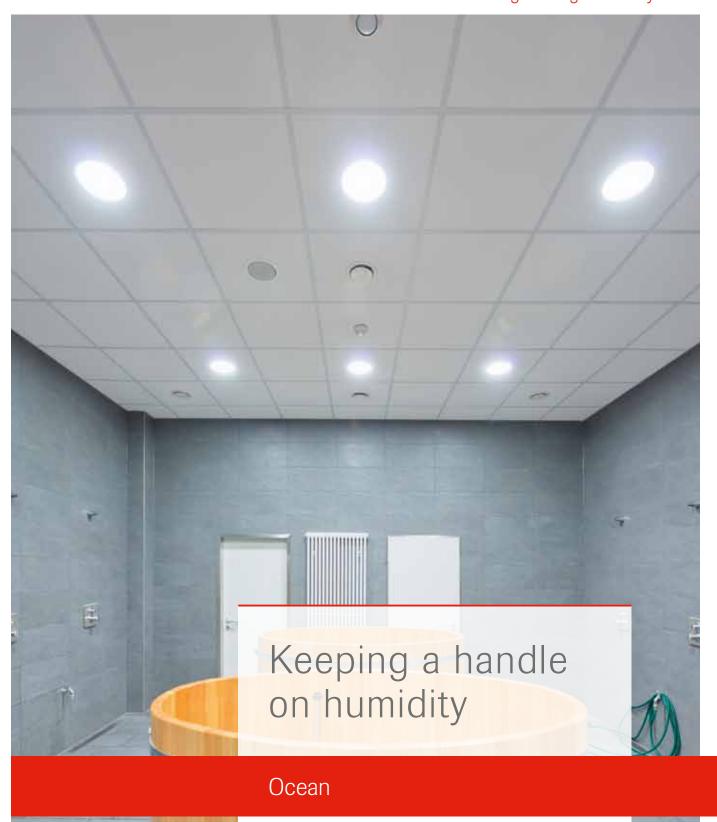
#### Note:

If the conditions at the intended site may promote condensation at the surface of the tiles, then we recommend the use of closed metal tiles from our OWAtecta® range.

#### Cleaning:

Can be vacuumed, dusted or wiped clean with a damp OWA sponge.

<sup>\*</sup> dependent on system, soffit and other factors



These new ceiling tiles with excellent sound absorption properties retain their dimensional stability even under extreme conditions and can be damp-wiped or vacuumed.

## Areas of use:

- Swimming pools
- Changing rooms in sports facilities, Wellness facilities
- Objects with increased requirements for humidity resistance, hygiene and room acoustics

Ocean 23



Material

**Reaction to fire** A2-s1,d0 in accordance with EN 13501-1

Thickness Approx. 19 mm

**Colour** White

**Light reflection** On request

**Sound reduction** 28 dB, CAC 30 dB

Sound absorption

Moisture resistance

Reaction to fire\*

<del>المامة المامة </del>

up to 100 % RH



up to REI 60 (EN 13501-2)







Mineral tile, fleece covered

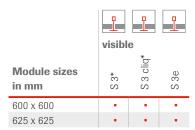








## Possible sizes and system combinations



\* can only be used to a limited extent

## **Further information**

#### **Construction:**

We recommend using the corrosion-protected OWAconstruct® System S 3e in accordance with the requirements and room-climate conditions of the intended application area.

#### Note

If the conditions at the intended site may promote condensation at the surface of the tiles, then we recommend the use of closed metal tiles from our OWAtecta® range.

#### Cleaning:

Can be vacuumed, dusted or wiped clean with a damp OWA sponge.

Ocean

<sup>\*</sup> dependent on system, soffit and other factors

# Ceiling systems for special tasks

#### **OWA counts on the German industry standard DIN 18177**

In cooperation with the association WETEC, OWA has played a pivotal role in shaping the new DIN 18177 standard "Wet-felt factory-produced mineral panels – Characteristics and test methods". DIN 18177 only sets out the production and properties of mineral tiles and defines the requirements for wet-felt manufactured mineral tiles. Alongside the classic requirements such as application areas, normative references, definitions of terminology, symbols and abbreviations, general and specific requirements, test methods, conformity assessment, description of the mineral tiles, labelling etc., DIN 18177 also defines the following classes:

- Emissions of volatile organic compounds (TVOC)
- Emissions of formaldehyde
- Air permeability

Many OWAcoustic® premium and smart products are classified as TVOC 1 and achieve values that are even below the limits required for the German "Blue Angel" environmental certification. Just as for volatile organic compound emissions (TVOC), the products OWAcoustic® premium and smart also fall well below the "Blue Angel" certification limits for formaldehyde emissions of < 60 µg/m³. This places them in class FH 1 according to DIN 18177.

Tiles with high air permeability accumulate dust as a result of filtration effects. This impairs the decorative effects of the interior design tiles. By contrast, OWAcoustic® products reduce this effect thanks to their low air permeability and thus prevent associated contamination of the surface.

Errors excepted

